



Bell & Evans
Headquarters/Plant 3
Fredericksburg, Pa.

Scope:
Installation of 1.5 miles of
underground process waste piping
and stainless steel slot drain
system; plumbing fixtures; rooftop
units, exhaust fans and ductwork

Project Spotlight

Bell & Evans: Headquarters/Plant 3

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Over the span of this two-year project, we proudly served with a team of construction professionals across different trades to bring this new 411,500-square-foot facility expansion to life. At the peak of the project nearly 400 people worked to construct what would become the *Food Engineering* 2022 Food Plant of The Year.

Having been involved with the construction of the new Further Processing & Packaging Facility in 2015 and the new Hatchery in 2017, James CRAFT & Son was selected. Here are some highlights of this high-profile project:

- worked more than 50,000 hours without any lost-time accidents;
- installed more than 1.5 miles of underground process waste piping and stainless steel slot drain systems, including 8,000 feet of slot/trench drains and 85 other floor drains;
- installed 55+ plumbing fixtures;
- installed 30+ rooftop units (weighing more than 30 tons);
- installed 70+ exhaust fans;
- installed more than 90,000 pounds of ductwork.

Additionally, we involved approximately 15 other trusted local subcontractors to assist in executing our extensive scope of work, such as excavation, rigging, crane, insulation, testing, cleaning, and automatic temperature controls.

Bell & Evans is a fifth generation family business and America's oldest branded chicken company. They are the industry pioneer of all-natural Raised Without Antibiotics chicken, and maintain the highest animal welfare standards in poultry, while producing 100% Raised Without Antibiotics chicken and organic-certified chicken with no commodity production. Check out this virtual tour of Bell & Evans' state-of-the-world, \$360 million Organic Certified Chicken Harvesting Facility at www.bellandevans.com.



One of 78 drains
installed



Rooftop
equipment



Feather trench drain



Exhaust fans with round ducting



2780 York Haven Road • Manchester, PA 17345
TEL: 717-266-6629 • FAX: 717-266-6623

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